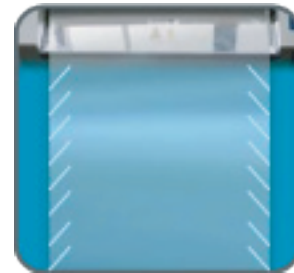


## Laminating Film Solutions

### Troubleshooting guide



Straight wave lines across the output.	Concave waves in the lamination.	Angled waves on both sides of the output.	<b>Problem</b>
Excessive front roller pressure.	Excessive rear (pulling) roller pressure.	Insufficient rear roller pressure.	<b>Cause</b>
Loosen the front roller pressure.	Loosen the rear back roller pressure.	Tighten the rear roller pressure.	<b>Solution</b>



Angled waves on one side of the output.	Straight waves in the output.	Wake waves.	<b>Problem</b>
Insufficient rear left (or right) side roller pressure.	Excessive heat at the nip rollers.	Insufficient heat at the nip rollers.	<b>Cause</b>
Tighten the rear left (or right) side roller pressure.	Lower the roller temperature.	Raise the roller temperature.	<b>Solution</b>